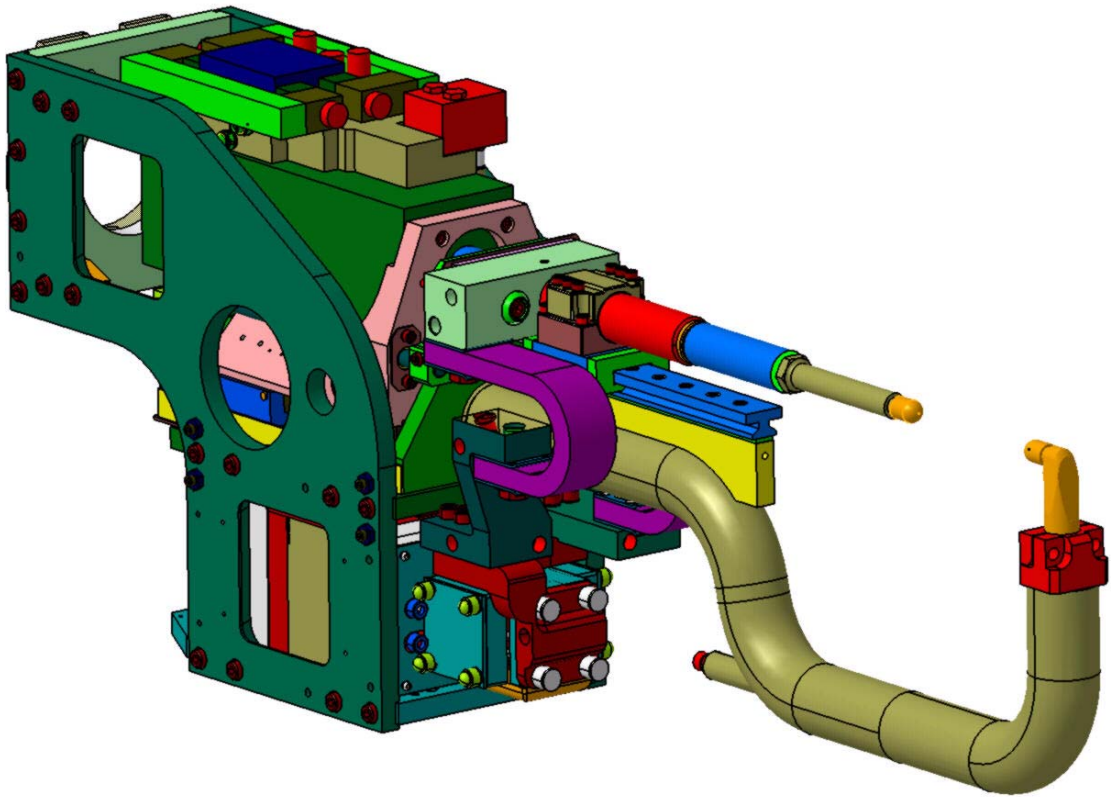


ROBOT GUN

C-50

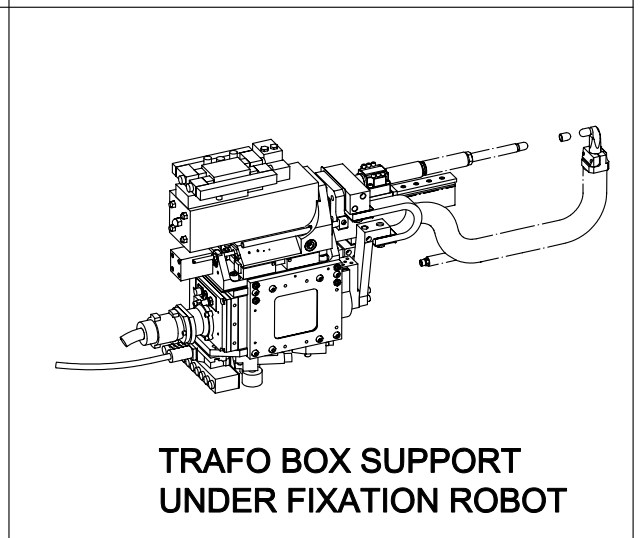
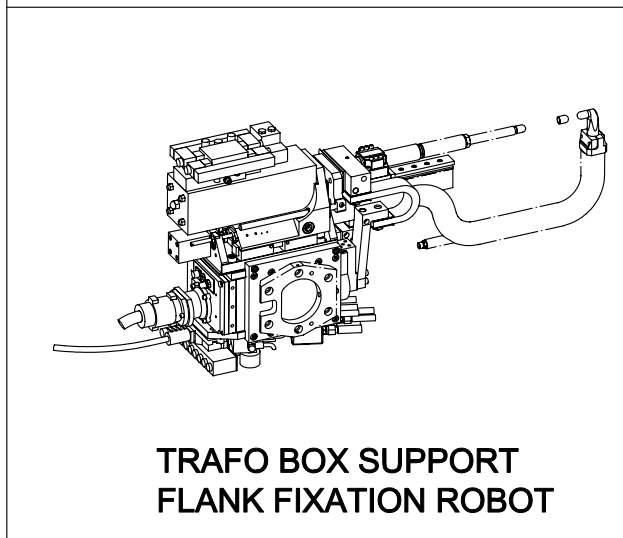
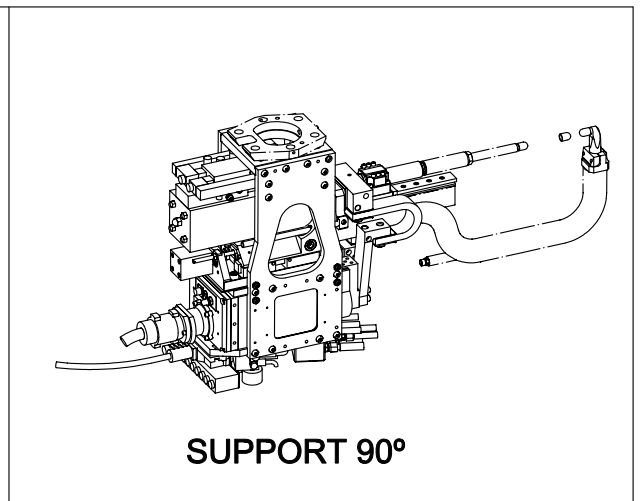
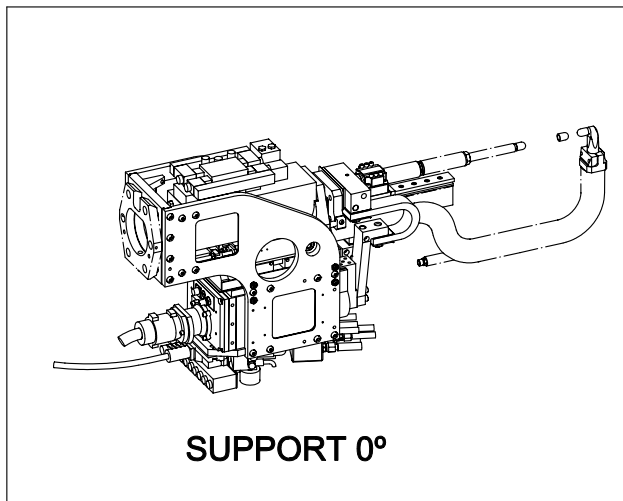
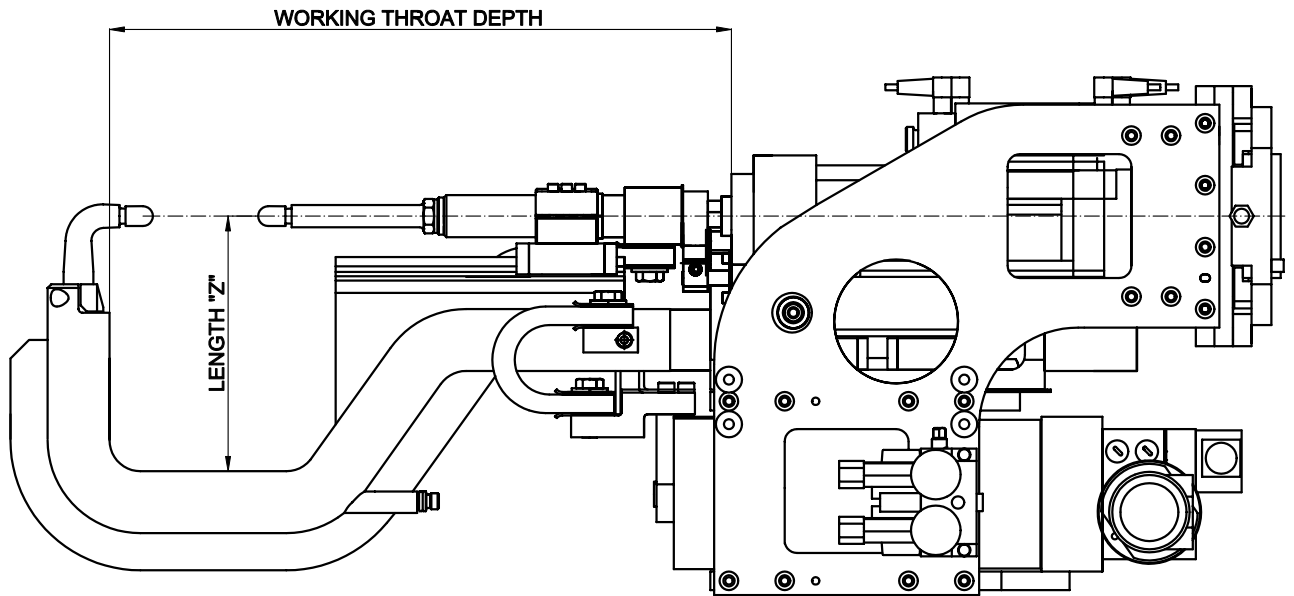


 **SERRA**

QUALITY
MANAGEMENT
Certificate

Wskazany po rozporządzeniu
ministra gospodarki krajowej
z dnia 14.06.2004 r. w sprawie





	MODEL	Units	C-50
General data	Arm diameter	mm	50
	Gun body maximum resistance	daN	570
	Distance between arms mín. / máx. "Z"	mm	75 - 300
	Steps wheelbase arms	mm	--
	Maximum arm length	mm	320
	Gun weight (min-max)	Kg.	60 - 90

Pneumatic version	Cylinder diameter	mm	70 / 90
	Cylinder pre-stroke	mm	50 / 100
	Gun rotation angle in pre-stroke	Grados	--
	Cylinder stroke	mm	46
	Total gun stroke rotation angle	Grados	--
	Maximum air pressure	bar	10
	Cylinder force at 10 bar / Cylinder ø70/90	daN	345 / 570

Cooling	Maximum water inlet temperature	°C	30
	Minimum water inlet temperature	°C	10
	Minimum water differential pressure	bar	1.5
	Cooling flow	L/min	9

ROBOT GUN C-50. Force at electrodes (daN)

Pressure (bar)	2	3	4	5	6	7	8	9	10
Cylinder ø									
70	77	115	154	192	230	269	307	346	384
90	127	191	254	318	382	445	509	572	636

