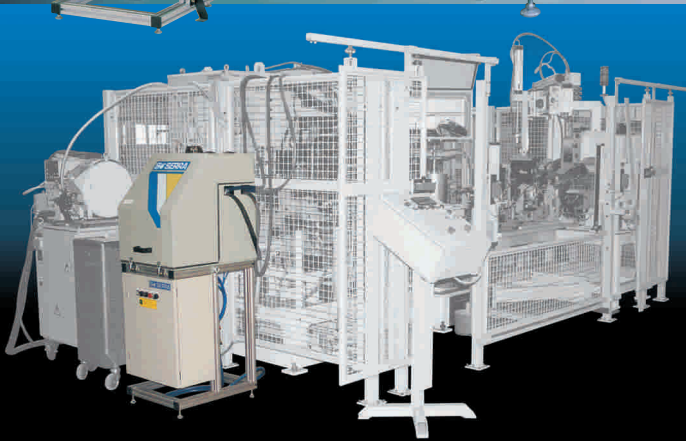
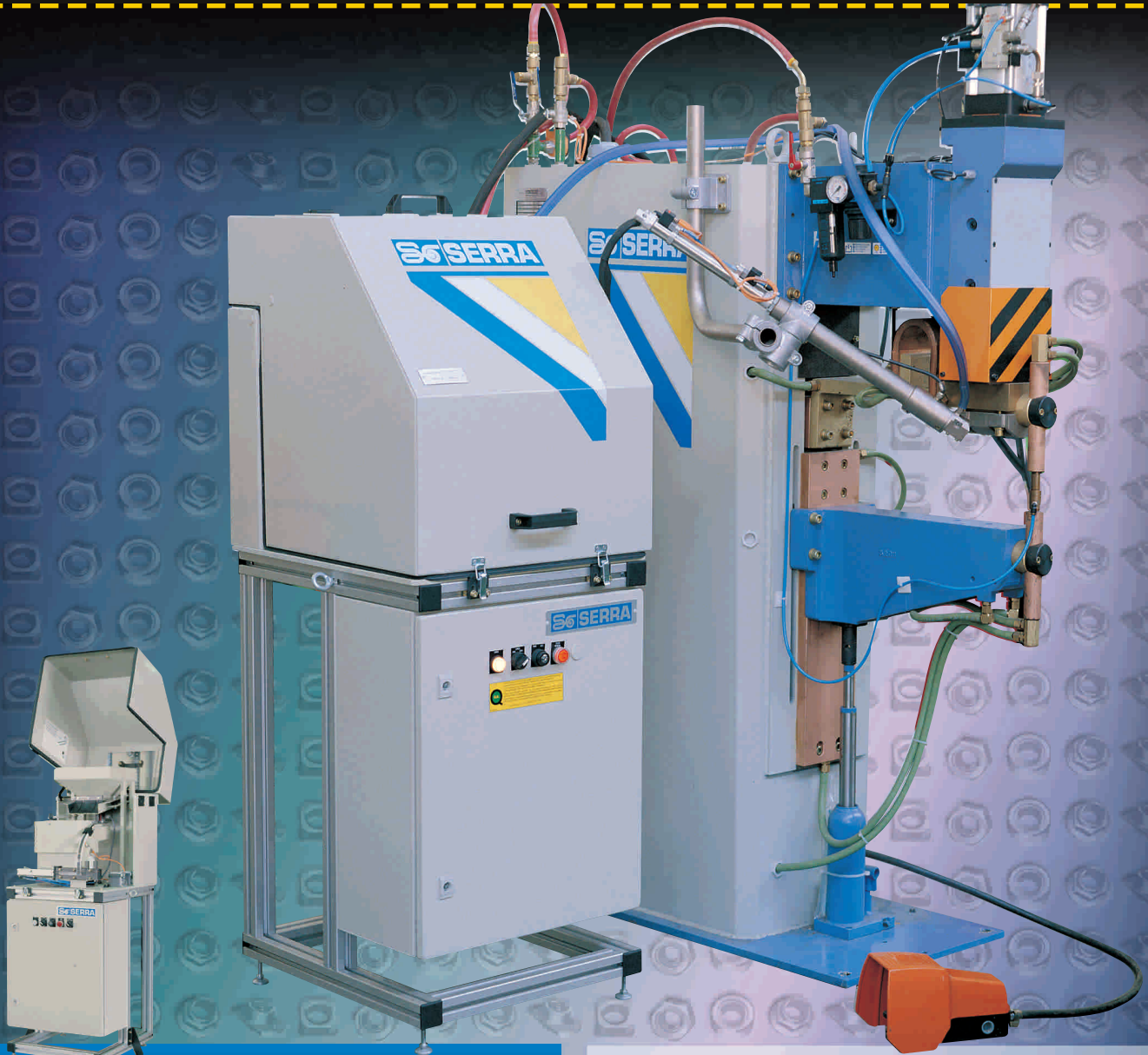


# NUT FEEDER

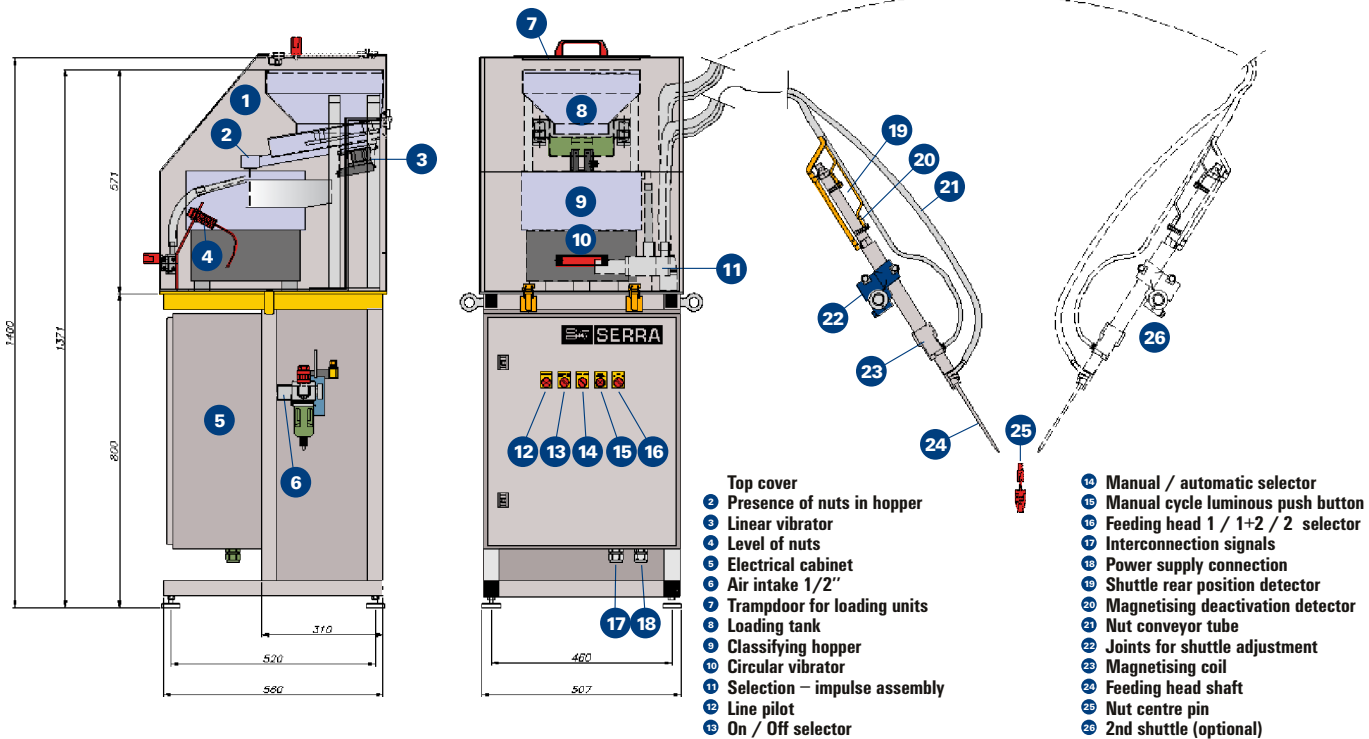
High performance · Accuracy · Low noise · Safe · Cost-effective



- **Wide range of applications: spots, projections, automation...**
- **Single or double feeding.**
- **Feeding capacity: up to 30 nuts/minute.**
- **Top cover for low noise and high protection.**
- **Control cabinet allows future upgrades.**
- **CE safety standards.**

 **SERRA**

# NUT FEEDER



TECHNICAL DATA	SINGLE FEED	DUAL FEED
Power supply	400 Vac	
Frequency	50 - 60 Hz	
Operating Power	24 Vdc	
Consumption	300 VA	350 VA
Nut feed capacity	26 - 29 / m	24 - 30 / m
Cycle time	-2 s	-4 s
Hopper capacity	10 litres	
Nominal air pressure	6 bar	
Feeding head stroke	156 mm	
Transfer of nuts to selection - impulse	Vibration	
Transfer of nuts to feeding head	Pneumatic	
Transfer of nuts to centring unit	Mechanical / magnetic	
Noise level	72 dB	
External dimensions (H x W x D)	1400 x 507 x 560 mm	
Weight (without feeding head)	144,5 Kg	149,5 Kg
Feeding head weight	8,5 Kg	8,5 (x2) Kg
Feeding head interconnection length	3.000 mm	3.000 (x2) mm
Feeding head length	750 mm	750 (x2) mm

ORDERING CODES	
<b>PROGRAMMABLE CONTROL</b> Hitachi (others under request)	<b>ref.</b> 770
<b>SINGLE / DUAL FEEDING</b>	
Single feeding	S
Dual feeding	D
<b>NUT TYPE</b>	
7/16	01
M4 (*)	10
M5	20
M6	30
M7	40
M8	50
M10	60
M12	70
M14 (*)	80
M16 (*)	90
<b>NUT SHAPE</b>	
Square	C
Round	R
Hexagonal	H
"T" (*)	T
Rectangular (*)	E
Diamond shaped (*)	O
Hexagonal with washer (*)	HV
Double square (*)	DC
Rounded with washer (*)	RV
<b>MODE</b>	
Nut positioning system (*) under request.	P

**ORDERING CODE**  
(According to table herewith)

Programmable control      Nut type      Mode  
 Single / dual feeding      Nut shape      Nut shape

Example: 700.S.30.C/P Standard programmable control, single feeding, M6 square nut and positioned.

Specifications and descriptions in this leaflet are subject to change without notice.



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ISO 9001**



Agent: