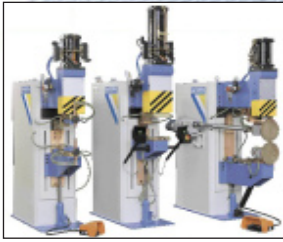


# AS-8/1B

V.11/06

## Cabinet for Welding Machines



**Update** your old welder with the latest electronic technology

**Furbish up** easily to CE standards.

- Control of every kind of welder up to 250 kVA.
- Monitoring of up to 4 electrovalves
- Control of proportional valve.



Dimensions	600 x 380 x 210 mm
Weight	55 Kg
Power supply	400V / 50Hz
Control power supply	24 VDC Internal
Circuit breaker (optional)	200 A - 250 A
Button panel	NO (through CSP-1B)
Field Bus	NO
Fluid Panel	Optional
Proportional valve	Optional
Flowmeter	Optional
Nominal air pressure	6 bar

Type	Main switch	Thyristors	Weld power
AS-8/200	200 A	1x 900 A	up to 125 kVA
AS-8/315	315 A	1x 1200 A	up to 200 kVA
AS-8/400	400 A	1x 1200 A	up to 250 kVA

### WELD CONTROLLER: SERRATRON 1B

- 128 welding programs.
- Ethernet interface for centralized programming.
- Weld current programmable in kA.
- Electrode wear compensation.
- Integrated programming unit.



SERRA SOLDADURA, S.A.

[www.serrasold.com](http://www.serrasold.com)

QUALITY MANAGEMENT Certificate

Voluntary participation in regular monitoring according to ISO 9001:2000



ENVIRONMENTAL MANAGEMENT Certificate

Voluntary participation in regular monitoring according to ISO 14001



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